

File and sand everything smooth. Brass is soft, so if you didn't cut things absolutely perfectly, a metal file and some elbow grease can fix a multitude of inaccuracies.

The Grille



Print and cut templates B and C for the Grille.

With a sharpie, draw the templates onto the mesh and then cut with shears. Watch your fingers – this stuff pricks you really easily.



Start the shaping of the top piece by laying it against the end of the tube, then start bending the edges inwards.